

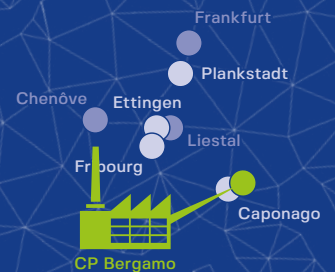
# CordenPharma Bergamo

## API Facility



Colorado

Lisbon



**CordenPharma Bergamo (IT)** is a cGMP manufacturer of advanced pharmaceutical intermediates, APIs and custom lipids, specializing in the large-scale commercial manufacturing of APIs for distribution on a global scale. Located in the Province of Bergamo, East of Milan in Italy, the facility was started in 1962 by a private owner before being purchased in 1989 by the Tessenderlo Group. In 2012, the facility (called Farchemia) was acquired and changed its name to Corden Pharma Bergamo S.p.A.

CordenPharma Bergamo brings over 50 years of experience and expertise in the pharmaceutical manufacturing arena focusing on chemistry, technology, project management and registration processes, and is fully inspected by global regulatory agencies including, but not limited to, AIFA, FDA and PMDA.

### APIs:

Phase III  
Commercial  
API Support Services

### Integrated Supply Drug

#### Product Facilities:

CordenPharma Caponago (IT)  
CordenPharma Ettingen (CH)  
CordenPharma Fribourg (CH)  
CordenPharma Lisbon (PT)  
CordenPharma Plankstadt (DE)

### Related Technology Platform:



Lipids &  
Carbohydrates



Small Molecules



## Bergamo Facility Facts

### Core Capabilities

- New process technology transfer & evaluation
- Manufacture of APIs & Advanced GMP Intermediates from kilo scale to multi-metric tonne levels
- Flexible, multi-purpose manufacturing plants with reactors up to 28,000 L
- On-site, comprehensive analytical development & QC facilities
- Experience handling hazardous chemistry (e.g. hydrazine, ethylene oxide, dimethyl sulphate, propylene oxide)
- On-site waste treatment facility

### Capacities / Technologies

- 2 commercial cGMP manufacturing plants
- Reactors: from 1,000 L to 28,000 L (Total Capacity = 400,000 L)
- Materials of construction: stainless steel, glass-lined & hastelloy
- Reaction conditions: -20°C to 290°C and 1 mbar to 15 bar (vacuum/pressure)
- Dryers: vacuum tray, fluid bed & rotating double cone dryers (9 in total)
- Particle size manipulation: 2 micronizers & 1 grinder



[www.cordenpharma.com/facilities/bergamo](http://www.cordenpharma.com/facilities/bergamo)



[www.cordenpharma.com/contact-us](http://www.cordenpharma.com/contact-us)