



# CORDENPHARMA COLORADO

## ENVIRONMENTAL PROGRAMS STATUS REPORT

May 29, 2026



COLORADO INDUSTRIAL  
ENERGY CHALLENGE  
*Improving Efficiency, Reducing Costs and Emissions*



SCIENCE  
BASED  
TARGETS

DRIVING AMBITIOUS CORPORATE CLIMATE ACTION



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## Introduction

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### **Status Report History and Purpose**

The annual Environmental Programs Status Report (Status Report), which was first issued in 1998, is part of the voluntary pollution prevention program at CordenPharma Colorado. The Status Report serves as an update to the City of Boulder, Boulder County, and the public on the current status and results of CordenPharma Colorado's pollution prevention activities. The Status Report also meets the requirements of City of Boulder municipal code 10-7.7-8(a)(1). The goal is to provide our stakeholders and the general public with an understanding of CordenPharma Colorado's environmental footprint. The Status Report also demonstrates CordenPharma Colorado's commitment to continuous improvement in our operations, both benefitting the patients who depend on the medicines CordenPharma Colorado produces and also protecting the environment. As always, a copy of the latest Environmental Programs Status Report is available for general public review on our website.

### **Status Report Summary**

In 2025, CordenPharma Colorado increased the production of bulk pharmaceuticals and pharmaceutical intermediates by 39 percent from 2024. As a result, there were unfavorable trends in several environmental figures that directly correlate to production rates. However, because of the different environmental impacts of each process, some environmental figures reflect positive trends due to changes in the mix of products produced as well as pollution prevention efforts. Particularly noteworthy are the Process Waste Minimization Goals achieved, which in recent years have resulted in significant improvements in waste recycling from processes with complex chemistry that require more solvent than historical processes. From 2024 to 2025, due to production increases, the total bulk liquid sent offsite increased by 15 percent, but the percentage sent offsite for the beneficial purposes of recycling or energy recovery was 97 percent. Additionally, energy consumption increased by 19 percent from 2024 to 2025.

Details can be found in the Summary Tables, beginning on page 12.

## **Status Report Outline**

The remainder of this Status Report includes the following sections:

- **2025 Activity Background**
- **Environmental Compliance and Regulatory Status Changes**
- **Pollution Prevention Goals and Objectives**
- **2025 Summary Tables**

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## **2025 Activity Background**

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This section of the Environmental Programs Status Report details the production and technical development activities at CordenPharma Colorado and the voluntary environmental performance programs in which the company participates.

### **Production Activities Summary**

CordenPharma Colorado is a member of the CordenPharma Group. The CordenPharma Group includes a network of international companies that manufacture bulk intermediates, active ingredients, and final prescription and over-the-counter medicines.

The current focus of CordenPharma Colorado's activities is the contract production of therapeutic peptides, highly active compounds, and complex small molecules. CordenPharma Colorado sends the compounds it produces to other manufacturing sites for formulation into finished pharmaceutical products. As a multi-purpose facility that can handle small and large scale production, the medicinal compounds that CordenPharma Colorado manufactures frequently change in response to market demand and the development of new therapeutic innovations.

### **Technical Development Activities**

CordenPharma Colorado's technical development activities include designing manufacturing processes for intermediates and APIs that produce high purity medicinal compounds, while optimizing safety, reliability and cost. These same development activities also have environmental benefits:

- Improving the inherent safety of our manufacturing processes often entails the discovery and development of chemical synthesis routes that minimize or eliminate the use of environmentally undesirable materials.
- The improved synthesis routes that CordenPharma Colorado scientists design can also help avoid high pressure and high temperature process conditions, with both safety benefits and energy savings.
- Starting with the simplest materials as building blocks for our products and improving the efficiency of our manufacturing processes minimizes the demand for raw materials.
- Maximizing the ability of our existing equipment to manufacture pharmaceutical products minimizes the need to construct and operate new facilities.

CordenPharma Colorado's technical development facilities include both laboratories for process research and pilot scale production facilities for manufacturing drug compounds in the quantities necessary for approval by regulatory agencies, to supply the clinical trials for new drugs, and to demonstrate new manufacturing processes.

## **Voluntary Environmental Performance Programs**

CordenPharma Colorado participates in a variety of federal, state, local, and industry-wide initiatives that set challenging pollution prevention standards. The following are the pollution prevention programs in which CordenPharma Colorado currently participates:

### **City of Boulder Pollution Prevention Program**

CordenPharma Colorado has been a voluntary participant in the City of Boulder's Pollution Prevention Program since its inception. Participation in the Pollution Prevention Program began with the development of a "Pollution Prevention Master Plan and Statement of Commitments" and the setting of specific pollution reduction goals. CordenPharma Colorado tracks the success of its environmental initiatives as a founding participant in the Pollution Prevention Program through this annual report to the City of Boulder, now titled "Environmental Programs Status Report."

### **Colorado Green Business Network (Formerly Colorado Environmental Leadership Program)**

The State of Colorado's Environmental Leadership Program has been re-branded to the Colorado Green Business Network. Certification in this program is reserved for companies that voluntarily perform above and beyond existing mandated environmental regulations. Environmental Leaders like CordenPharma Colorado must have a comprehensive and operational environmental management system and a pollution prevention plan that commits the company to a program of continuous environmental improvement. Under the Green Business Network, CordenPharma Colorado has participated in statewide pollution prevention workshops and mentoring programs. Since 2003, CordenPharma Colorado has held the highest environmental honor that the State of Colorado bestows, the title of "Gold Level" Environmental Leader. In 2023, CordenPharma Colorado was honored as a recipient of the Innovation Spotlight Award by the Colorado Green Business Network. This award recognizes companies that have demonstrated outstanding progress and innovation in a specific area of operations, including water, energy, waste, transportation, community, and equity. CordenPharma Colorado received this award for dramatic improvements made to the waste management program. In 2025 CordenPharma Colorado was recognized as one of only four Colorado businesses who have been a part of the program for over 20 years.

## **Science Based Targets initiative (SBTi)**

In December 2022, the CordenPharma Group joined the Science Based Targets initiative (SBTi) to actively drive down global emissions across the company. In line with the Paris Agreement's aims to limit the global warming temperature increase to 1.5 °C, halve emissions before 2030 and achieve Net Zero by 2050, CordenPharma evaluated and submitted company-wide emissions reduction targets through the SBTi. The SBTi partnership independently assesses and approves companies' targets in line with strict criteria, helping to support best practices for ambitious climate action in the private sector. The initiative is a collaboration between the Committee for Development Policy (CDP), the United Nations Global Compact, the World Resources Institute (WRI), and the World Wide Fund for Nature (WWF). In 2025, SBTi officially approved the CordenPharma group's near-term greenhouse gas (GHG) emission reduction targets. CordenPharma commits to reduce absolute scope 1 and 2 GHG emissions 55% by 2033 from a 2023 base year. CordenPharma also commits that 72% of its suppliers will have science-based targets by 2029.

## **ISO 14001 Certification**

CordenPharma Colorado obtained certification under the ISO 14001 standard in 2006 and has maintained the certification since that time. CordenPharma Colorado earned and maintains its ISO 14001 certification through a comprehensive independent audit of the company's environmental, health, safety, and security management system.

## **ISO 50001 Certification**

CordenPharma Colorado obtained certification under the ISO 50001 standard in 2025. CordenPharma Colorado earned and maintains its ISO 50001 certification through a comprehensive independent audit of the company's energy management system.

## **Colorado Industrial Energy Challenge**

In 2010, CordenPharma Colorado became a Charter Member of the Colorado Industrial Energy Challenge (CIEC) program. CIEC is a voluntary program sponsored by the Colorado Energy Office (CEO) and the U.S. Department of Energy (DOE). The program challenges industrial firms to set energy efficiency goals and to demonstrate progress towards achieving their goals. CordenPharma Colorado was awarded an "Excellence in Energy Efficiency" award in 2012, and again in 2017, for its energy reduction efforts.

## **Public Transit and Bike to Work Day**

CordenPharma Colorado provides RTD passes to employees free of cost and promotes use of public transit. Additionally, CordenPharma Colorado participates in annual "Bike to Work Day," encouraging employees to bike to work. Bike lockers and covered racks are available to employees year-round.

**Environmental Compliance or Regulatory Status Changes**

There was no change in CordenPharma Colorado's regulatory status in 2025.

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## Pollution Prevention Goals and Objectives

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CordenPharma Colorado is committed to pursuing pollution prevention goals associated with our energy reduction, process waste minimization, and other pollution prevention efforts. This section details the progress CordenPharma Colorado made in 2025 towards these goal categories, including specific program achievements and plans for further action in 2026 and beyond.

### **Energy Reduction Goals**

This section details the progress CordenPharma Colorado made in 2025 towards energy reduction goals, including specific program achievements and plans for further action in 2026 and 2027.

Due to recent increases in energy demand driven by facility improvements and growth of the business, energy reduction has been a challenge. In 2025 the company energy consumption increased by 19 percent from 2024. This increase was primarily driven by higher natural gas use during a period when the primary emissions control unit was unavailable, requiring greater reliance on a backup unit without energy recovery. Longer term, energy consumption at CordenPharma Colorado 55<sup>th</sup> Street facility has decreased 1 percent since 2005 when the company's original energy goals were set. A number of initiatives have been completed over the last ten years that were highly effective.

As noted above, in 2022 CordenPharma publicly committed to driving down greenhouse gas emissions and joined the Science Based Targets initiative (SBTi). The company has since established greenhouse gas emission reduction targets aligned with the SBTi criteria, and in May 2025 SBTi officially approved the group's GHG emission reduction targets. The following recent objectives are underway to continue to support energy reduction:

Objective 1a: CordenPharma Colorado implemented an ISO 50001 energy management system in 2024 with a goal of obtaining certification.

*Achievement:* ISO 50001 certification obtained Q2 2025.

Objective 1b: Identify and address inefficiencies within utility systems to improve overall energy performance.

*Achievement:* Complete. In August of 2025 a third-party assessment of compressed air and nitrogen utility systems resulted in the identification and correction of performance issues. Subsequent verification confirmed a measurable reduction in system losses, resulting in an estimated energy savings of approximately 190,000 kWh per year.

Objective 1c: Advance electrification and improve thermal-system efficiency through innovative technology deployment.

*Achievement:* A customized heat-pump-based solution was designed and procured to enable seasonal optimization of heating and cooling

performance. The system will support the transition to electrically driven thermal operations for the designated area and is planned for installation in 2026.

- Objective 1d: Enhance energy efficiency and support sustainable utility expansion through installation of high-performance thermal technologies.

*Achievement:* An advanced heat-pump system was procured to support an expansion of the purified water system. The selected unit is designed to operate effectively in low-temperature conditions and incorporates energy-recovery features to improve overall efficiency. This approach has higher performance than traditional resistance-based systems. Installation is planned for 2026.

- Objective 1e: Investigate options to promote and invest in renewable energy.

*Achievement:* In 2023, CordenPharma Colorado joined the Xcel Energy Strategic Energy Management (SEM) program to better assess cost savings and energy efficiencies utilizing Xcel support. CordenPharma Colorado continues to work with Xcel to drive the expansion of this program. Objectives 1f and 1g are examples.

- Objective 1f: Replace an existing sampling booth with larger high efficiency booths utilizing a glycol heat recirculating system to minimize energy impacts. This is anticipated to be operational early in 2026/2027. Savings are under evaluation through the SEM program.

- Objective 1g: Install a new spray dryer process system with new HVAC and containment system. This will utilize a porting of the same glycol heat recovery system as the sampling booths in Objective 1f, allowing this improvement to be energy efficient. This is anticipated to be operational in 2026/2027. Savings were evaluated through the SEM program and are estimated to be over 200,000 kWh per year.

- Objective 1h: CordenPharma Colorado is partnering with a 3rd party that will install and operate dedicated solar arrays to offset CordenPharma Colorado's electricity usage by feeding into the same electrical grid from which the energy is utilized. Both off-site solar arrays and enrollment in Solar communities are being pursued.

*Achievement:* Both off-site solar arrays and enrollment in Solar communities have full executed contracts for 2026-2027 capacity, and future years are pending evaluations. Phase 1 is anticipated to provide 5,701 MWH per year starting late 2026 or early 2027. When fully implemented, this program has the potential to transition approximately 50% of Corden's electrical usage to fully renewable sources.

## **Process Waste Minimization Goals**

CordenPharma Colorado strives to reduce the solvent waste and air emissions its pharmaceutical manufacturing processes generate. The company achieves these goals by modifying manufacturing processes to reduce the need for production material, recycling materials for re-use, controlling air emissions, and many other process waste minimization efforts. Over the years, CordenPharma Colorado has successfully reduced the process waste from many manufacturing steps. The following specific objectives were identified to further advance these efforts in 2025 and 2026.

Objective 2a: Evaluate a DMF solvent waste stream in a specific manufacturing process for on-site or off-site recycle. DMF will be evaluated for recycling feasibility during the scale-up of this process.

*Achievement:* Between 2021 and 2025, CordenPharma made several capital investments in piping, storage tanks, and infrastructure to support increased off-site recycling of DMF. Each year, more DMF has been recycled; CordenPharma shipped approximately 435,000 gallons in 2024 and 2,575,000 gallons in 2025 off-site for reuse in a secondary market.

Objective 2b: Evaluate an acetonitrile solvent waste stream in a specific manufacturing process for on-site or off-site recycle. Acetonitrile will be evaluated for recycling feasibility during the scale-up of this process.

*Achievement:* Physical improvements were made in 2023 to enable off-site recycling of acetonitrile. In 2023, approximately 120,000 gallons of acetonitrile were shipped offsite for recovery. In 2024, a project was initiated to further expand off-site recycling capacity. The project was completed in Q1 2025. Approximately 473,000 gallons of acetonitrile waste streams were reclaimed in 2025 for use in the secondary market. In collaboration with vendors, a process has been implemented to separate water from the acetonitrile to improve recovery efficiency. Additionally, the resulting water streams are now biologically treated on-site. In 2025 approximately 710,000 gallons of this water was treated onsite, avoiding the need to incinerate the waste.

Objective 2c: Implement solvent recovery for ethyl acetate into an existing process.

*Achievement:* Complete. The process was modified in January 2024 and now recycles up to 2,000 liters of ethyl acetate per batch. In 2025, approximately 12,400 liters of ethyl acetate were recycled.

Objective 2d: Explore opportunities to reduce solvent usage in peptide manufacturing through in-line instrumentation technology. Using this concept, solvent washes can be reduced to the minimum required to meet the measured endpoints, instead of the current method of utilizing higher predefined solvent volumes. Laboratory demonstrations have indicated that solvent consumption in one step of a peptide build can be reduced by 35 to 50 percent and by 25 percent in a different step.

*Achievement:* In 2025, two in-line instrumentation systems were installed on both an existing production train and a new developmental production train, resulting in a reduction of 108,000 liters of DMF. Long-term projects are underway to install and utilize in-line instruments on large-scale commercial production trains, with projected annual reductions of 4,000,000 liters of DMF.

Objective 2e: Replace exit signs that contain radioactive tritium with LED signs. This was a multi-year replacement project.

*Achievement:* Complete. The effort has been fully completed, and all signs have been replaced and shipped for tritium recovery.

Objective 2f: Optimize process vessel usage in a specific manufacturing process to reduce the number and frequency of cleaning operations required during processing, resulting in a reduction in solvent use.

*Achievement:* In 2024, an alternate vessel was used for a specific operation to reduce the number of times the original vessel needed to be cleaned between steps. This reconfiguration saved an estimated 4,000 liters of solvent per batch, conserving an approximate total of 72,000 liters of solvent in 2024 and 2025.

Objective 2g: Explore opportunities to reduce raw material usage by implementing more efficient processing methods to improve the total yield of a specific manufacturing process.

*Achievement:* In 2025, more efficient processing methods were implemented for a specific process currently produced at a developmental scale, resulting in improved yield. The process is planned to transition to large-scale commercial production in 2027, where solvent usage is expected to be lower relative to the original less efficient processing method.

Objective 2h: Reconfigure vent pathways on storage tanks to reduce emissions from material movement in and out of tanks. This project is scheduled for completion in 2026 and is expected to reduce air emissions, which will be quantified in subsequent years.

### **Other Pollution Prevention Activities**

In addition to the projects and plans mentioned above, all CordenPharma Colorado process teams continue to identify and evaluate pollution prevention opportunities in their areas of expertise. The Pollution Prevention Team supports and tracks all pollution prevention efforts at CordenPharma Colorado, with a focus on reducing energy consumption and solvent usage and increasing solvent recovery in production processes.

## **2025 Summary Tables**

### **2025 Production at CordenPharma Colorado**

In 2025, as measured by mass, CordenPharma Colorado increased the production of bulk pharmaceuticals and pharmaceutical intermediates by 39 percent from 2024. At the same time, the company’s raw materials usage also increased by 33 percent. The environmental figures below reflect the result of both CordenPharma Colorado’s production changes as well as the company’s implementation of pollution prevention measures.

### **Recycling of Raw Materials – Onsite Recycling**

The table below compares process requirements and recycling volumes for chemicals that were recycled onsite. The “process requirement” represents the amount of each material needed during the year. The “amount recycled” reflects the reuse of a compound in a process, rather than disposing of it. The “percentage recycled” is the percentage of the process requirement that was met using recycled material instead of virgin material.

<b>Chemical<sup>1</sup></b>	<b>Process Requirement (lbs)</b>	<b>Amount Recycled (lbs)</b>	<b>Percentage Recycled</b>
Methanol	1,156,301	137,534	11.9%
Ethyl Acetate	935,697	30,443	3.3%

### **Water Usage**

The following table details water usage at CordenPharma Colorado.

<b>Type of Usage</b>	<b>2021 (gallons)</b>	<b>2022 (gallons)</b>	<b>2023 (gallons)</b>	<b>2024 (gallons)</b>	<b>2025 (gallons)</b>
Sterling Drive Facility	783,000	513,000	478,000	306,000	474,000
55 <sup>th</sup> Street Facility	42,862,537	53,341,000	44,688,000	41,760,000	46,209,000

<sup>1</sup> Offsite recycling is not included in this list. See table below, “Bulk Liquid Sent Offsite- Waste and Recycling”

### **Wastewater Pretreatment Plant Discharge**

The CordenPharma Colorado 55<sup>th</sup> Street site sends aqueous wastes from production activities through its onsite pretreatment facility. Wastewater leaving the system is discharged to the City of Boulder treatment facility. The following table lists the major components of the wastewater that CordenPharma Colorado discharges to the City of Boulder treatment facility.

	Discharge (in Pounds unless otherwise indicated)				
	2021	2022	2023	2024	2025
Volume, gal	11,091,910	11,232,526	10,233,741	11,165,576	11,469,391
Total Organic Content (TOC)	5,510	10,729	9,358	7,806	13,611
Phosphorus	1,668	1,247	1,539	2,222	3,104
Chromium	1.3	2.1	1.6	0.5	0.8
Copper	10.4	23	19.5	8.1	10.3
Lead	1.4	0	1	0.1	0.5
Nickel	2.8	4.7	3.7	1.2	2.9
Zinc	53.2	103	99.4	35.6	146.7

### **Bulk Liquid Sent Offsite - Waste Disposal and Recycling**

The following values represent the amount of material CordenPharma Colorado sent offsite in bulk quantities for recycling, energy recovery, or incineration. Due to an increase in production, a change in production mix, and the different solvents required for each product, from 2024 to 2025; the total bulk liquid sent offsite increased by 15 percent, but due to waste minimization improvements, bulk liquid sent offsite per unit of product produced decreased by 17 percent. The percentage sent offsite for the beneficial purposes of recycling or energy recovery was 97 percent. The increase in recycling was driven by the completion of Objectives 2a and 2b, as outlined in the Process Waste Minimization Goals section.

Description	2021	2022	2023	2024	2025
Total bulk liquid sent offsite (kg)	15,377,249	10,948,844	16,827,046	25,970,036	29,867,436
% Change from previous year	+64%	-29%	+54%	+54%	+15%
% Sent offsite for recycling	19%	32%	22%	26%	48%
% Sent offsite for energy recovery	78%	64%	72%	57%	49%

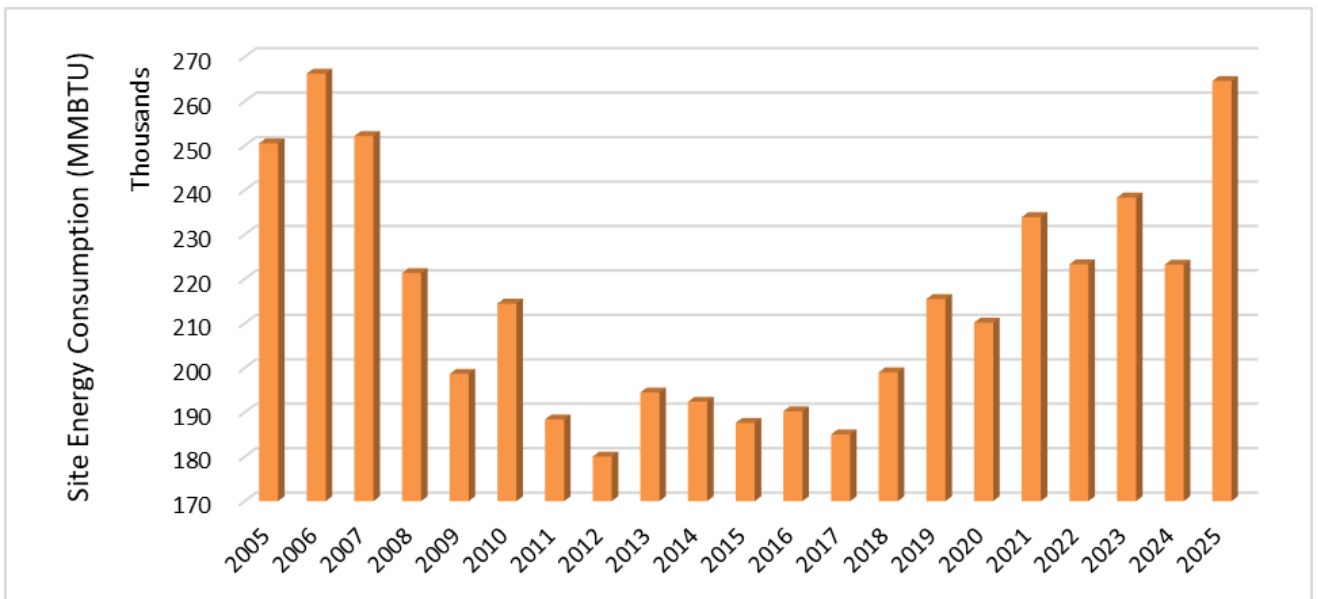
**Energy Consumption**

The following table presents the standard energy metrics of natural gas and electricity consumption at the CordenPharma Colorado manufacturing facilities. From 2024 to 2025, natural gas consumption increased by 32 percent, and electricity remained nearly constant. As explained earlier, the increase in natural gas usage was the result of a temporary disruption to the primary emissions control unit, which required use of the backup unit that does not have the same energy recovery capability.

Energy Type	Site	2021	2022	2023	2024	2025
Natural Gas (therms)	55 <sup>th</sup> Street	1,270,750	1,230,600	1,350,780	1,129,670	1,553,520
	Sterling Drive	139,623	136,111	148,995	144,608	134,064
Electricity (KWH)	55 <sup>th</sup> Street	24,340,650	22,196,220	22,913,983	25,095,222	25,154,246
	Sterling Drive	2,890,405	3,207,665	2,997,750	2,992,087	2,939,612

**Combined Energy Use (Electricity & Natural Gas)**

Values from 2020 and earlier represents only 55<sup>th</sup> Street



## Air Emissions

The following table displays the 55<sup>th</sup> Street CordenPharma Colorado facility air emissions, divided into Toxic Release Inventory (TRI) compounds, Hazardous Air Pollutants (HAPs), and Volatile Organic Compounds (VOCs), in pounds unless otherwise indicated. From 2024 to 2025, VOC emission remained constant, and HAP emissions decreased by 11 percent. The ability to maintain stable VOC emissions while increasing production by 39 percent demonstrates CordenPharma's continued progress in implementing effective emission reduction initiatives.

	<b>1989 (Baseline)</b>	<b>2021</b>	<b>2022</b>	<b>2023</b>	<b>2024</b>	<b>2025</b>
Acetone <sup>3</sup>	242,500	780	100	300	809	1,208
Acetonitrile <sup>1, 2</sup>	--	9,500	4,700	5,800	6,880	6,689
Dimethylformamide <sup>1, 2</sup>	--	2,100	1,800	1,500	1,211	1,202
1,4-Dioxane <sup>1, 2</sup>	--	2	--	--	--	--
Hexane <sup>1, 2</sup>	36,600	1,200	330	500	818	727
Hydrochloric acid <sup>1</sup>	4,000	340	350	150	218	244
Methanol <sup>1, 2</sup>	109,600	12,600	9,400	3,900	7,969	5,321
Methyl chloride <sup>1, 2</sup>	6,700	--	--	--	--	--
n-Methyl-2-pyrrolidinone <sup>2</sup>	--	5	20	1	2	11
Methyl Tert-Butyl Ether <sup>1, 2</sup>	--	6,200	3,600	3,700	5,079	6,049
Methylene chloride <sup>1</sup>	103,300	2,800	2,600	1,700	2,191	1,953
Pyridine <sup>2</sup>	--	2	10	4	3	3
Toluene <sup>1, 2</sup>	284,400	2,700	1,800	300	1,062	897
Triethylamine <sup>1, 2</sup>	--	0.1	1	1	27	27
<b>Total TRI air emissions (tons)</b>	<b>375</b>	<b>19</b>	<b>12</b>	<b>9</b>	<b>13</b>	<b>11</b>
<b>% change from previous year</b>	--	<b>36%</b>	<b>-37%</b>	<b>-25%</b>	<b>44%</b>	<b>-15%</b>
<b>% change from 1989</b>	--	<b>-95%</b>	<b>-97%</b>	<b>-98%</b>	<b>-97%</b>	<b>-97%</b>

<b>Total HAP emissions (tons)</b>	<b>293</b>	<b>19</b>	<b>12</b>	<b>9</b>	<b>13</b>	<b>12</b>
<b>% change from previous year</b>	--	<b>27%</b>	<b>-35%</b>	<b>-27%</b>	<b>44%</b>	<b>-11%</b>
<b>% change from 1989</b>	--	<b>-94%</b>	<b>-96%</b>	<b>-97%</b>	<b>-96%</b>	<b>-96%</b>

<b>Total VOC emissions (tons)</b>	<b>490</b>	<b>30</b>	<b>20</b>	<b>12</b>	<b>17</b>	<b>17</b>
<b>% change from previous year</b>	--	<b>10%</b>	<b>-32%</b>	<b>-41%</b>	<b>40%</b>	<b>0%</b>
<b>% change from 1989</b>	--	<b>-94%</b>	<b>-96%</b>	<b>-98%</b>	<b>-97%</b>	<b>-97%</b>

<sup>1</sup> These chemicals are also classified as HAPs and are included in the HAP total above.

<sup>2</sup> These chemicals are also classified as VOCs and are included in the VOC total above.

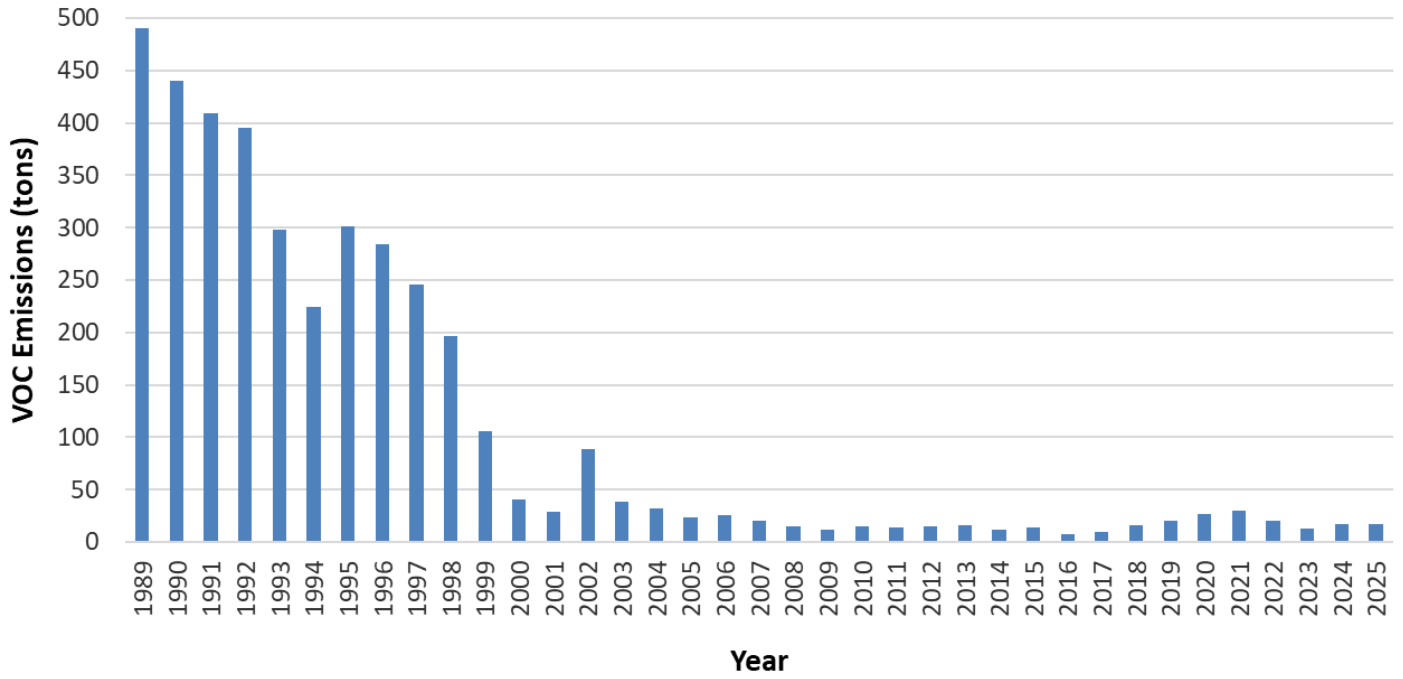
<sup>3</sup> Acetone is no longer included in TRI. It is also no longer classified as a VOC. After 1996, it is not included in the VOC total.

<sup>4</sup> Shaded blocks indicate that TRI reporting for that chemical was not required during that year. They are not included in the TRI emissions total.

HAP = Hazardous Air Pollutant

VOC = Volatile Organic Compound

### Volatile Organic Compounds (VOC) Air Emissions Trend, since 1989



**General Waste Recycling**

In 2025, CordenPharma Colorado recycled a considerable amount of general waste. The recycled metals volume presented here includes recycling of removed manufacturing equipment. In 2025, CordenPharma Colorado recycled about 108,000 pounds of office paper, shredded documentation, newspaper, cardboard, magazines, and phone books. These efforts helped CordenPharma Colorado save an estimated 782 trees from destruction.

<b>Type of Material</b>	<b>Pounds Recycled</b>
Paper and Cardboard	108,00
Metals	530,000
Plastic	3,500
Compost	27,000