

# CordenPharma Colorado

## API Facility



**CordenPharma Colorado (US)** focuses on the development and cGMP manufacturing of peptides, oligonucleotides, lipids, highly potent and small molecule APIs from laboratory-scale to commercialization. The two facilities are located close to each other in Boulder, CO (USA), 25 miles (40 Km) northwest of Denver.

Formerly Roche Colorado and acquired in 2011, CordenPharma Colorado, is a world leader in the development and manufacturing of chemically-synthesized peptide APIs and highly active compounds. Corden Pharma Boulder (formerly Pfizer/Hospira), acquired by CordenPharma in 2017, provides innovative solutions to ensure containment of highly potent APIs, which allow for the safe handling of the most potent compounds developed (OELs of picogram per cubic meters).

Both facilities are fully inspected by global regulatory agencies including, but not limited to, FDA, EMA, and PMDA.

### APIs:

Clinical & Commercial  
API Support Services

### Integrated Supply Drug

#### Product Facilities:

CordenPharma Caponago (IT)  
CordenPharma Ettingen (CH)  
CordenPharma Fribourg (CH)  
CordenPharma Lisbon (PT)  
CordenPharma Plankstadt (DE)

### Related Technology Platform:



Peptides



Lipids &  
Carbohydrates



Small Molecules



Highly Potent  
& Oncology



Oligonucleotides



## Colorado Facility Facts

### Core Capabilities

- Complex synthesis of Small Molecules, Peptides and Oligonucleotides
- Broad technology & know-how portfolio
- Industry leader in the manufacture of Highly Potent APIs, Small Molecules, Peptides and Oligonucleotides
- Peptide manufacturing (solid & liquid-phase) capabilities
- Oligonucleotide manufacturing capabilities
- SafeBridge® certified Highly Potent API facilities supporting early clinical development to commercialization
- Regulatory expertise & successful track record in all major markets

### Capacities / Technologies

- Total facility capacity of 500 m<sup>3</sup> with wide range of reactor sizes up to 18,000 L vessels
- Broad chemical capabilities (e.g. cryogenic, pyrophoric, chiral chemistry, hydrogenation)
- HPLC columns up to 100 cm (various media possible)
- Large-scale commercial Peptides with up to ~1 ton per batch
- Small and Large-scale Oligonucleotide manufacturing
- HPAPI manufacturing containment & engineering



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